

PRODUCT CERTIFICATE LABORATORY OF FINISHED PRODUCT

ISO 13006-10545 Equivalent Brazilian Norm ABNT

Equivalent Brazilian Norm ABNT NBR ISO 13006 - NBR ISO 10545 Brazilian Performance Norm ABNT - NBR 15575

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Product:	MUNARI BRANCO AC 30X60*	Manufacturing Process:	Wet ceramic process
Code:	8036194	Manufacturing Size:	300,0 x 600,0 mm
Class:	Bla	Nominal Size:	30X60 cm
Typology:	Porcelain tile	Thickness:	9,5 mm
Shade Variation:	V2	Coverage Area:	1,26m²/box
Grout Joint:	3 mm	Pieces per box:	7,00
Edge finish:	Bold	Surface:	GL (Glazed)



		CH/	ARACTERISTICS	TESTING METHOD	SPECIFI	CATION	RESULTS
USAGE RECOMMENDATION	FIR	Indoor dry residential floors			According to the manufacturer's		FMC FWI WFA
	FLC	Indoor light commercial floors, including the areas FIR					
	FMC	Indoor medium commercial floors, including the areas FLC and FIR					
	FHC	Indoor heavy commercial floors, including the areas FMC, FLC, FIR					
	WID	Indoor dry residential and commercial walls					
	FWI	Indoor wet residential an	ndoor wet residential and commercial floors				
	WRC	Indoor and outdoor, wet or dry, residential and commercial walls, including the areas WID. For regions reaching below freezing temperatures, non frost resistant tiles are indoor only.		Manufacturer's recommendation			
	WWS	Swimming pool interior walls, including the areas WRC and WID					
	WFA	External facades, includir	ng the areas WRC and WID				
	FHO	Floor - Very Heavy Outd	oor Commercial and Outdoor Residential				
	FMO	Floor - Light to Heavy O	utdoor Commercial and Outdoor Residential				
	FRH	Floor - Ramp Very Heavy Outdoor Commercial and Outdoor Residential					
	FRM	Floor - Ramp Light to Heavy Outdoor Commercial and Outdoor Residential					
DIMENSIONAL AND SURFACE PROPERTIES	Deviation of W/N:		W - Work size (mm) N - Nominal Size (mm)	ISO 10545-2	ISO 13006:	± 5,00 ± 5,00	± 5,00 ± 5,00
	Deviatio	on of r/W:	r - Average tile size (mm) W - Work size (mm)	ISO 10545-2	ISO 13006:	± 1,80 ± 2,00	±1,80 ±2,00
	Deviatio	on of e/eW:	e - Average tile thickness (mm) eW - Fabrication thickness (mm)	ISO 10545-2	ISO 13006:	9,02 - 9,98	9,02 - 9,98
	Rectang	ularity:	Deviation from W (mm)	ISO 10545-2	ISO 13006:	± 2,00 ± 1,50	±2,00 ±1,50
	Straight	ness of sides:	Deviation from W (mm)	ISO 10545-2	ISO 13006:	± 1,50 ± 1,50	±1,50 ±1,50
	Edge cur	vature:	Deviation from W (mm)	ISO 10545-2	ISO 13006:	± 1,50 ± 2,00	±1,50 ±2,00
	Centre Curvature:		Deviation from dW (mm)	ISO 10545-2	ISO 13006:	± 2,00 ± 2,00	± 2,00 ± 2,00
	Warpage:		Deviation from dW (mm)	ISO 10545-2	ISO 13006:	± 2,00 ± 2,00	± 2,00 ± 2,00
PHVSICAL PROPERTIES	Water Absorption:		(%)	ISO 10545-3	ISO 13006:	≤ 0,5	≤ 0,50
	Modulus	s of Rupture:	(MPa)	ISO 10545-4	ISO 13006:	≥ 35	≥ 40
	Breaking Strength:		(N)	ISO 10545-4	ISO 13006:	≥ 1300	≥ 1900
	Resistance to Cracking:		(Cycles)	ISO 10545-11	ISO 13006:	1	5
	Moisture	e Expansion:	(mm/m)	ISO 10545-10	ISO 13006:	≤ 0,6	≤ 0,2
	Coefficie	ent of Restitution		ISO 10545-5	ISO 13006:	≥ 0,55	≥ 0,60

	Cł	TESTING METHOD	SPECIFICATION		RESULTS	
	Stain Resistance					
CHEMICAL PROPERTIES	Penetrating Agent Green Chrome (40% oil)					
	Layer Forming Agent	Olive Oil	ISO 10545-14	ISO 13006:	≥ 3	5
	Oxidizing Agent	Alcoholic Iodine				
	Chemical Resistance					
	Domestic product	Ammonium Chloride 100g/L		ISO 13006:	≥ GB	GA
	Pool water treatment	Sodium hypochlorite 20mg			≥ GB	GA
	Low concentration alkali	Potassium Hydroxide 30g / L	ISO 10545-13		A declarar	GLB
	Low concentration acid	Chloridric acid 3% (v/v)			A declarar	GLB
	Low concentration acid	Citric Acid 100g/L			A declarar	GLB
DYNAMIC FRICTIONCOEFFICIENT	Wet Dynamic Friction Coefficient		NBR 16919-	NBR 16919:	≥ 0,40	≥ 0,40
PERFORMANCE	Solar Absortance - α*		NBR 15575 - 3-	NBR 15575:	To declare	0.4 - 0.5
	Solar Deflection - ε*		NBR 15575 - 3-	NBR 15575:	To declare	0.75 - 0.85
	Impact of Hard Object		NBR 15575 - 3-	NBR 15575:	Ruptura (5J)	Ruptura (5J)
	Flammability		NBR 15575 - 3-	NBR 15575:	Yes/Clo	Yes/Clo
	Solar Reflectance - $ ho^*$		NBR 15575 - 3-	NBR 15575:	To declare	0.6 - 0.5
	Moisture Resistance		NBR 15575 - 3-	NBR 15575:	To declare	Resistant
	Useful life: (years)		NBR 15575 - 3-	NBR 15575:	20 fachada e 13 outros	20 fachada e 13 outros
	Solar Reflectance Index - SRI H	= 5 (W / m²K)*	NBR 15575 - 3-	NBR 15575:	To declare	80 - 65

Note:

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Check if the product is suitable for the intended use.

Sand may cause scratches in any type of covering (stone, wood, vinyl or ceramic). For this reason, ceramic tile are not warranted against scratches, specially products with glossy finish. It is recommended special care during its installation and its use. In residential areas, we recommend to protect the base of furniture and appliances. Several performance characteristics required in the ABNT NBR 15575 norm refer to the prescriptive ABNT NBR 13818 norm, which is contained in this report. Negligence towards the recommended use specified in this report, abnormal environmental and climate factors, changes in the work surroundings, will reduce the useful lifetime of the product, which may be shorter than the period declared by the manufacturer.

* According to information in the ANFACER sectorial performance manual



COCAL DO SUL (SC), May 08th, 2023

Sergio Pereira Ruzza CRQ: 13200008 Ceramic Technology Manager **QR WARRANTY CODE:** Validate this certificate in:



Angela Waterkemper Vieira P&D Coordinator